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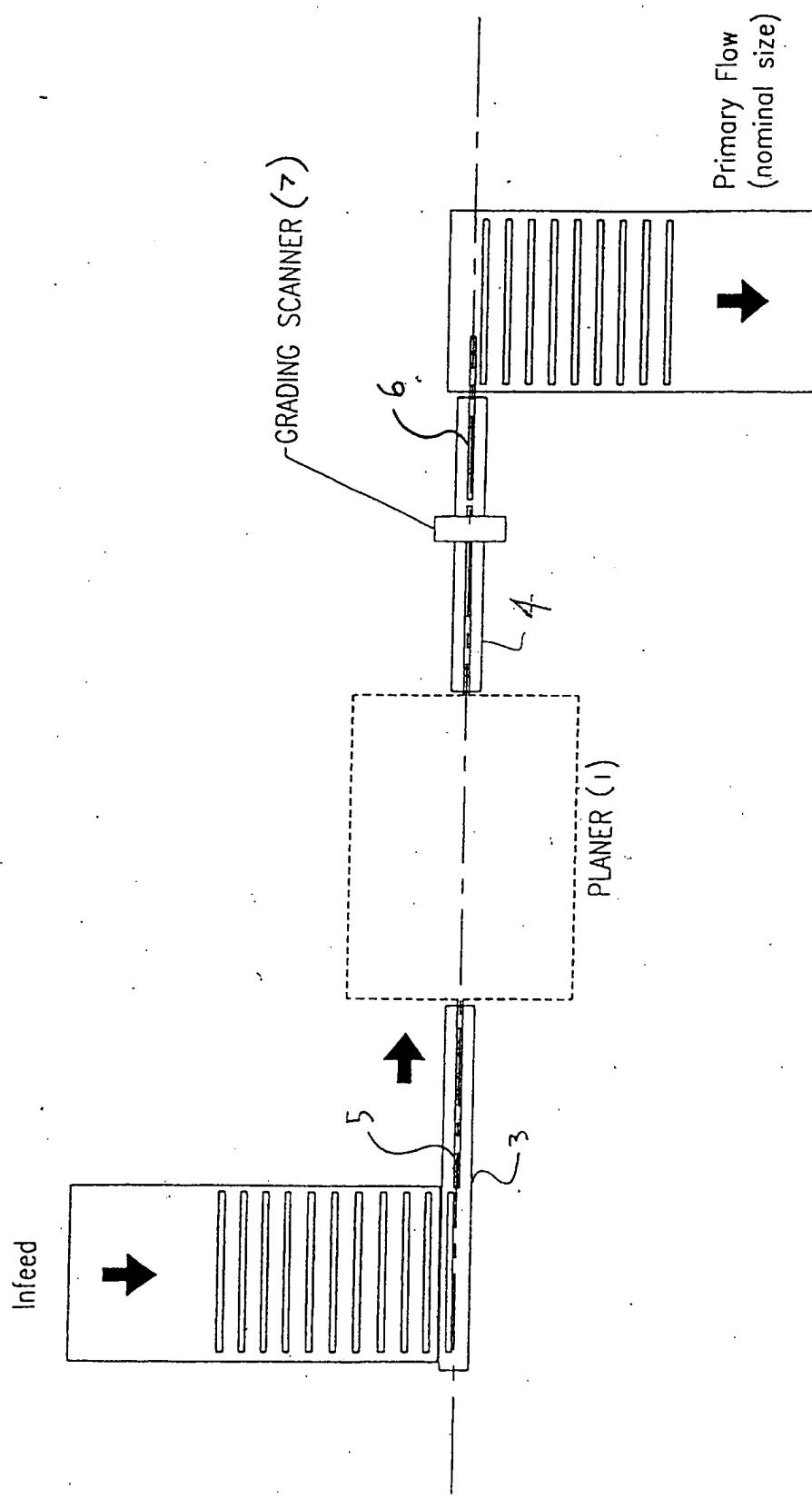


Figure 1

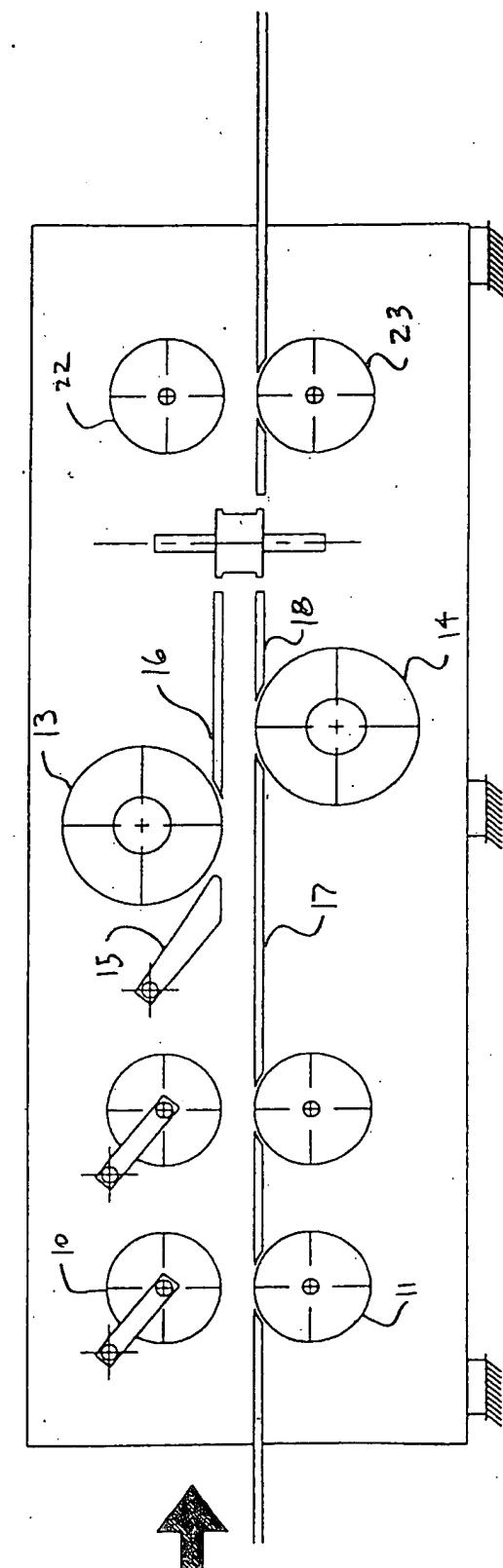
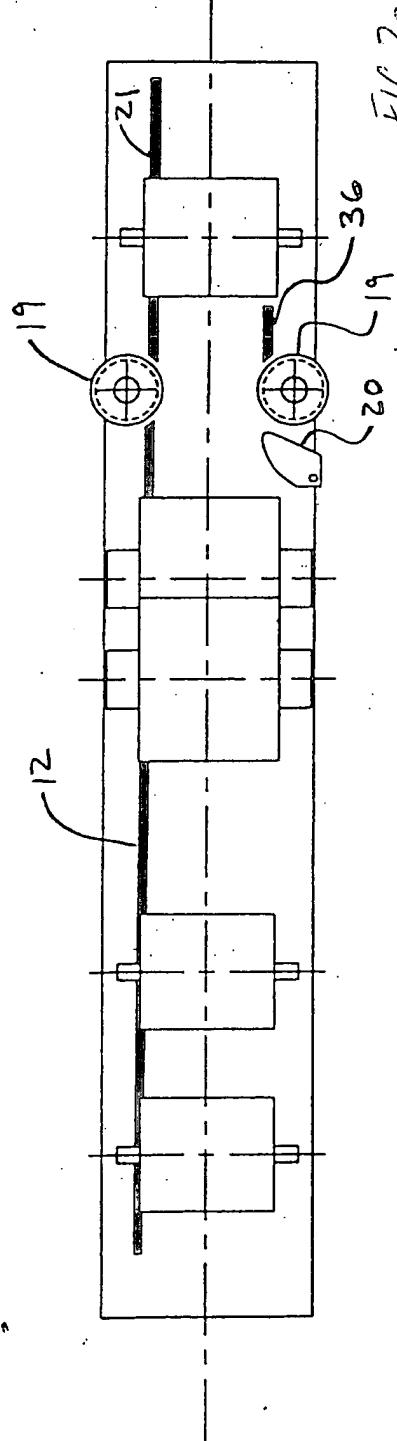


Figure 2b

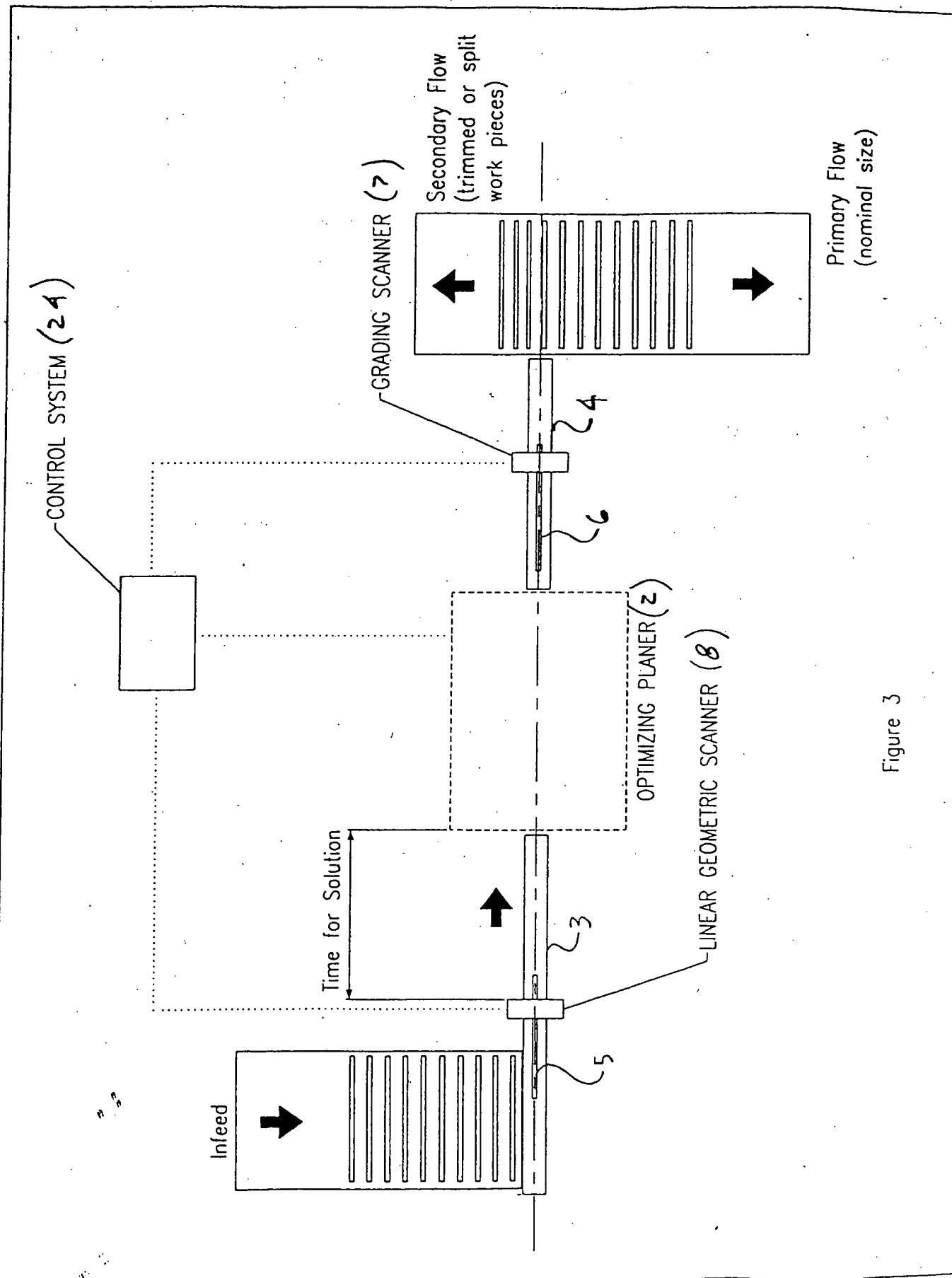


Figure 3

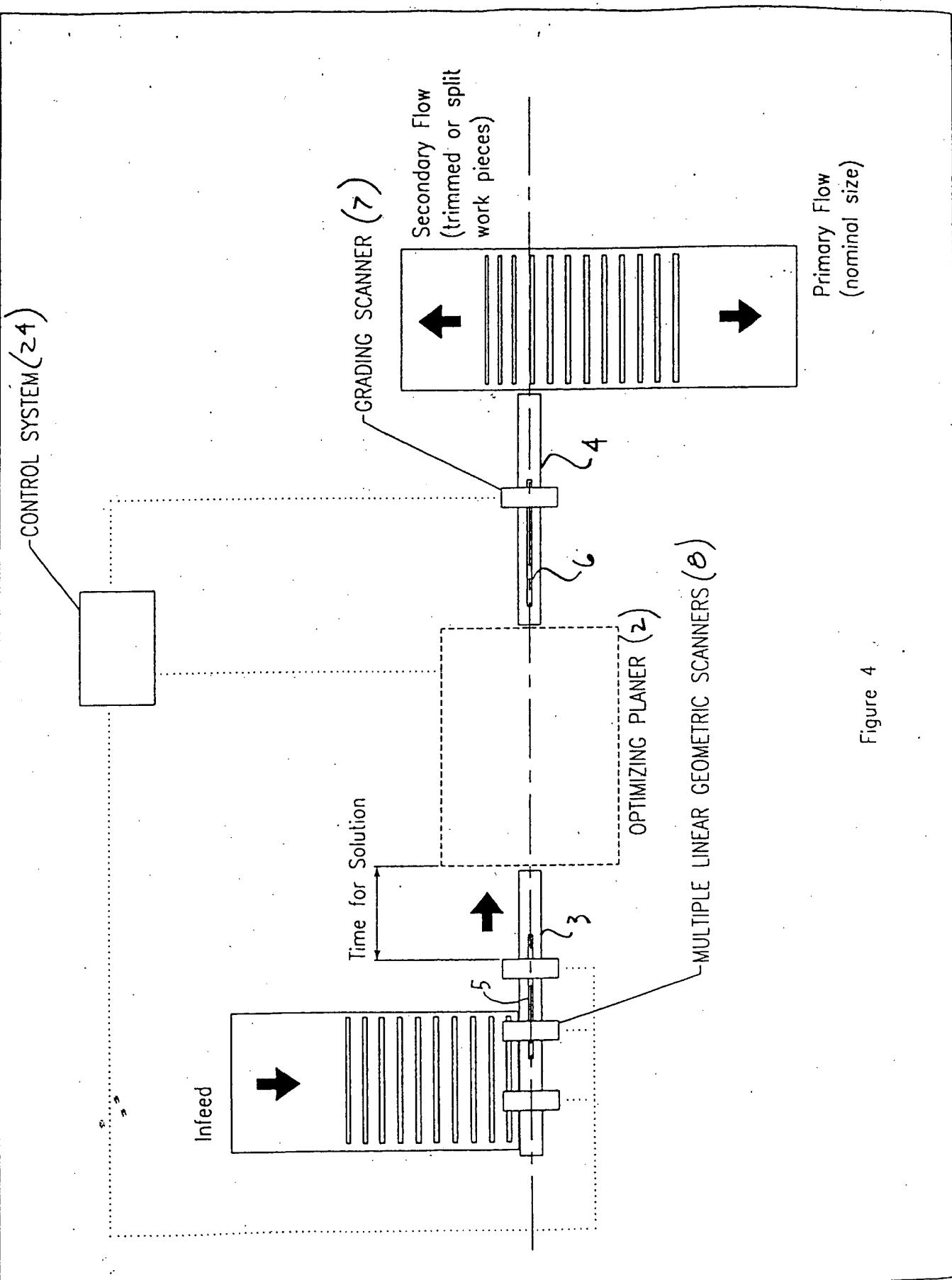


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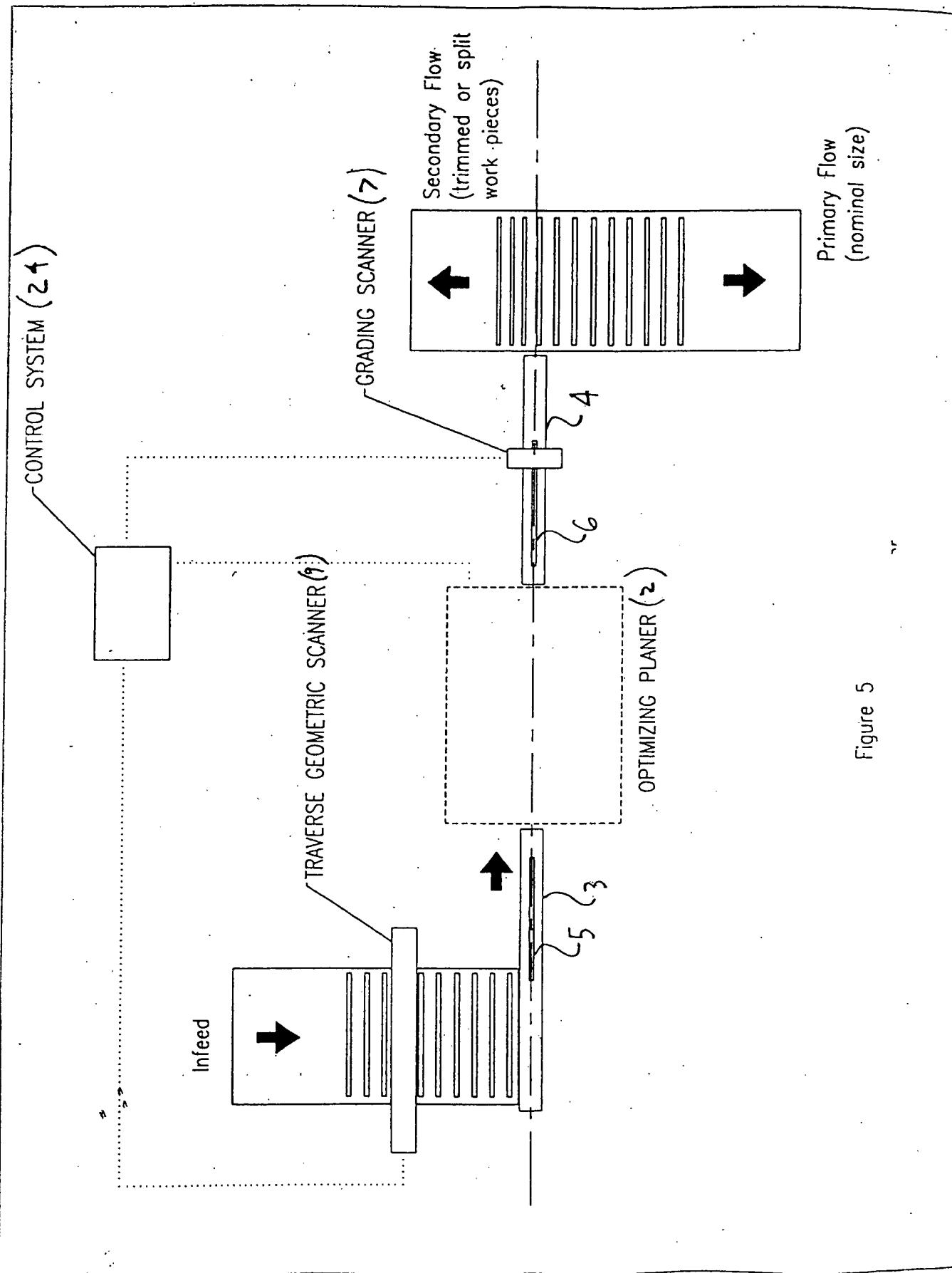
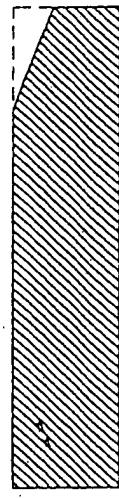
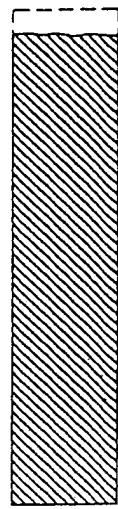


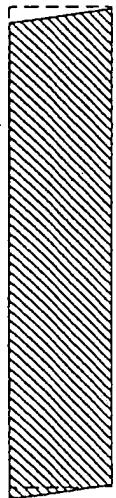
Figure 5



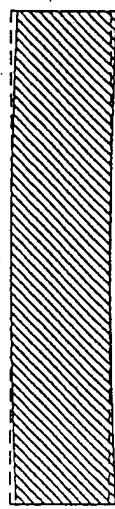
None Fig 6a



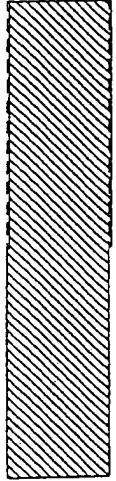
Under Width Fig 6e



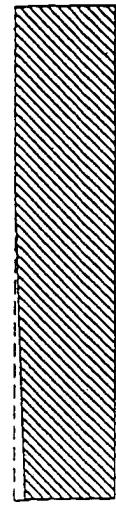
Out of Square Fig 6b



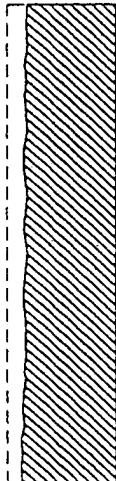
Cupped Fig 6f



Saw Line Mismatch Fig 6c



Wedged Fig 6g



Under Thickness Fig 6d

Figure 6

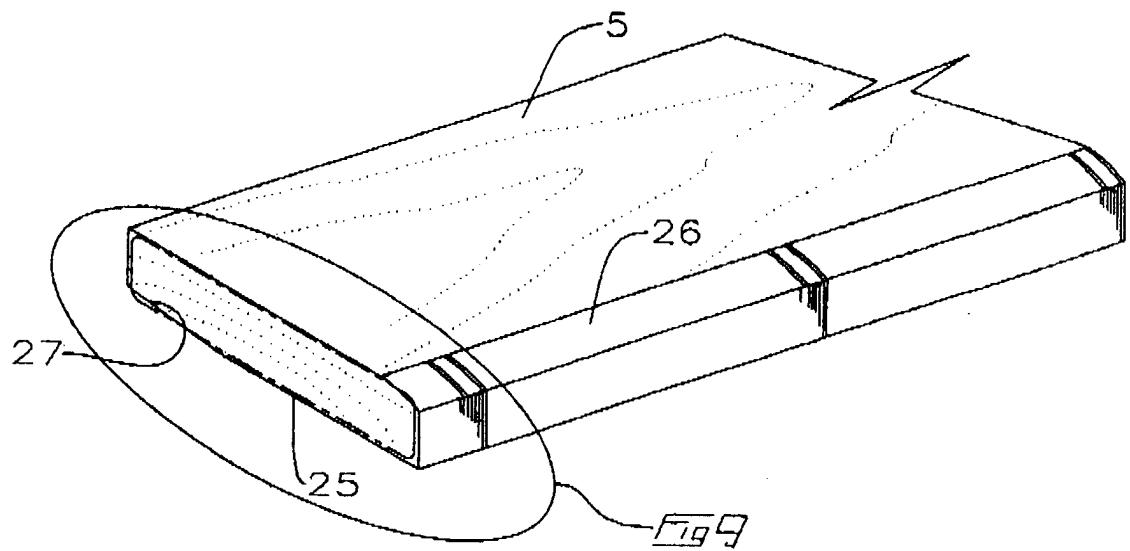


Fig 7

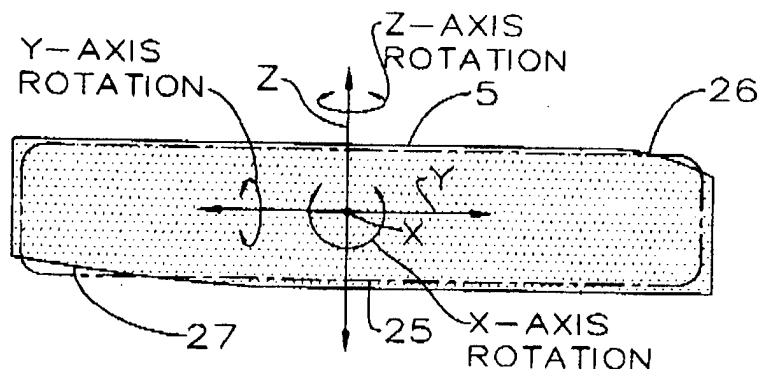


Fig 8

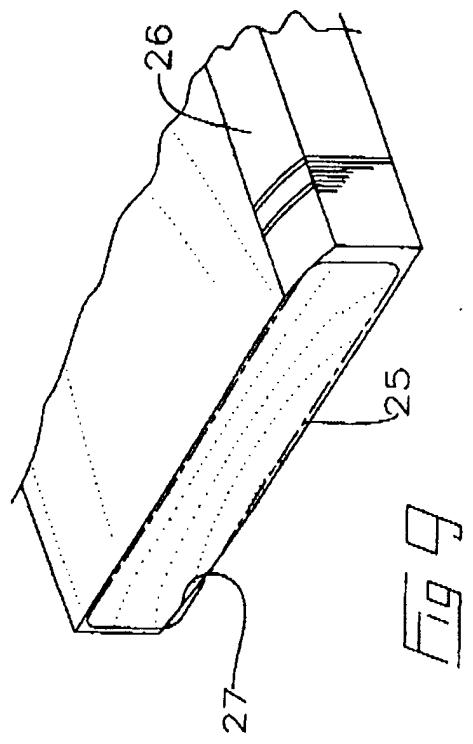


Fig 9

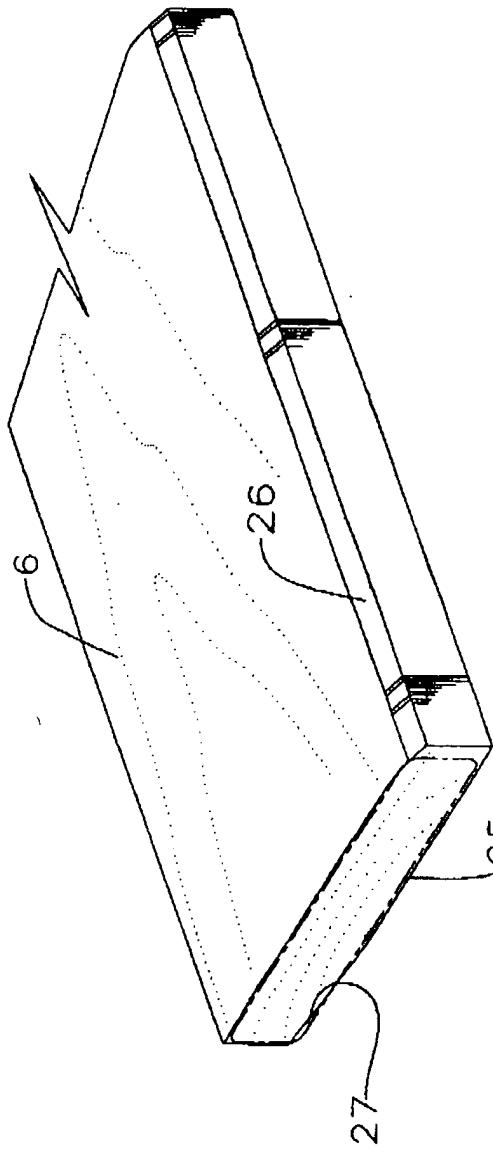
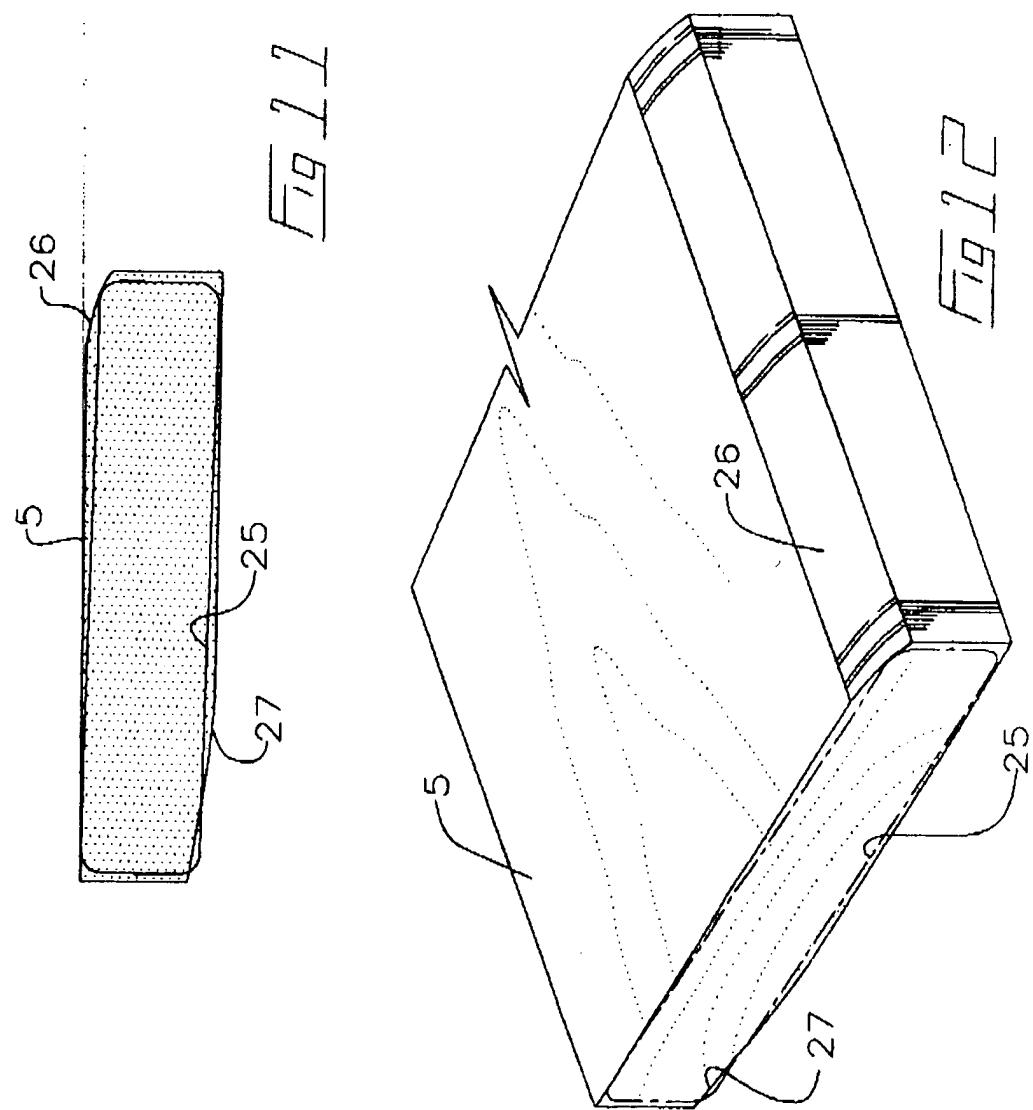


Fig 10



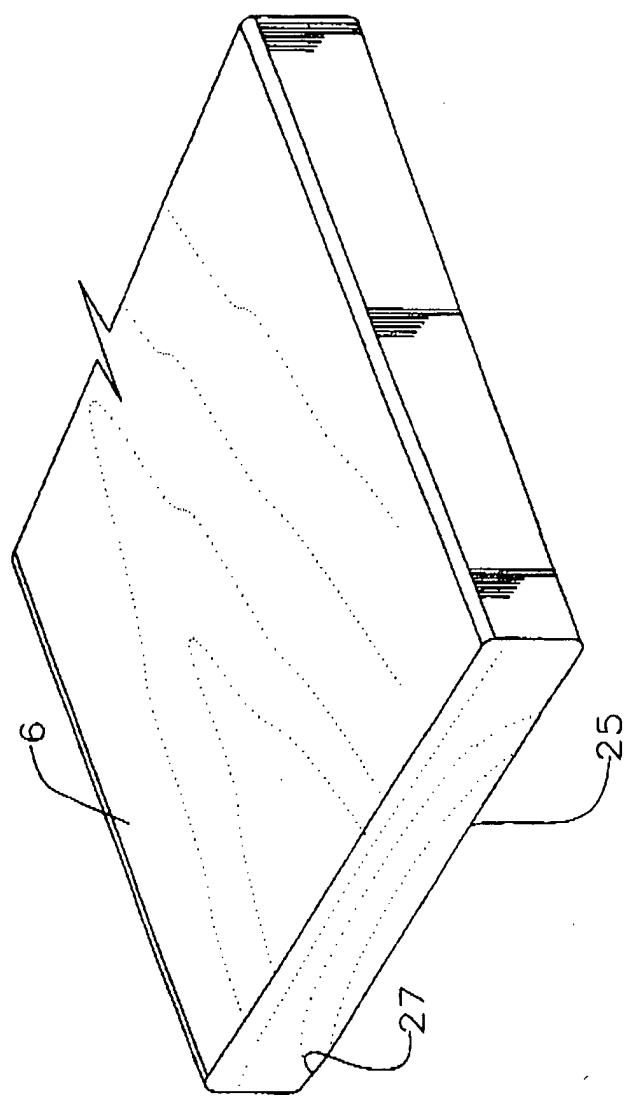


Fig 13

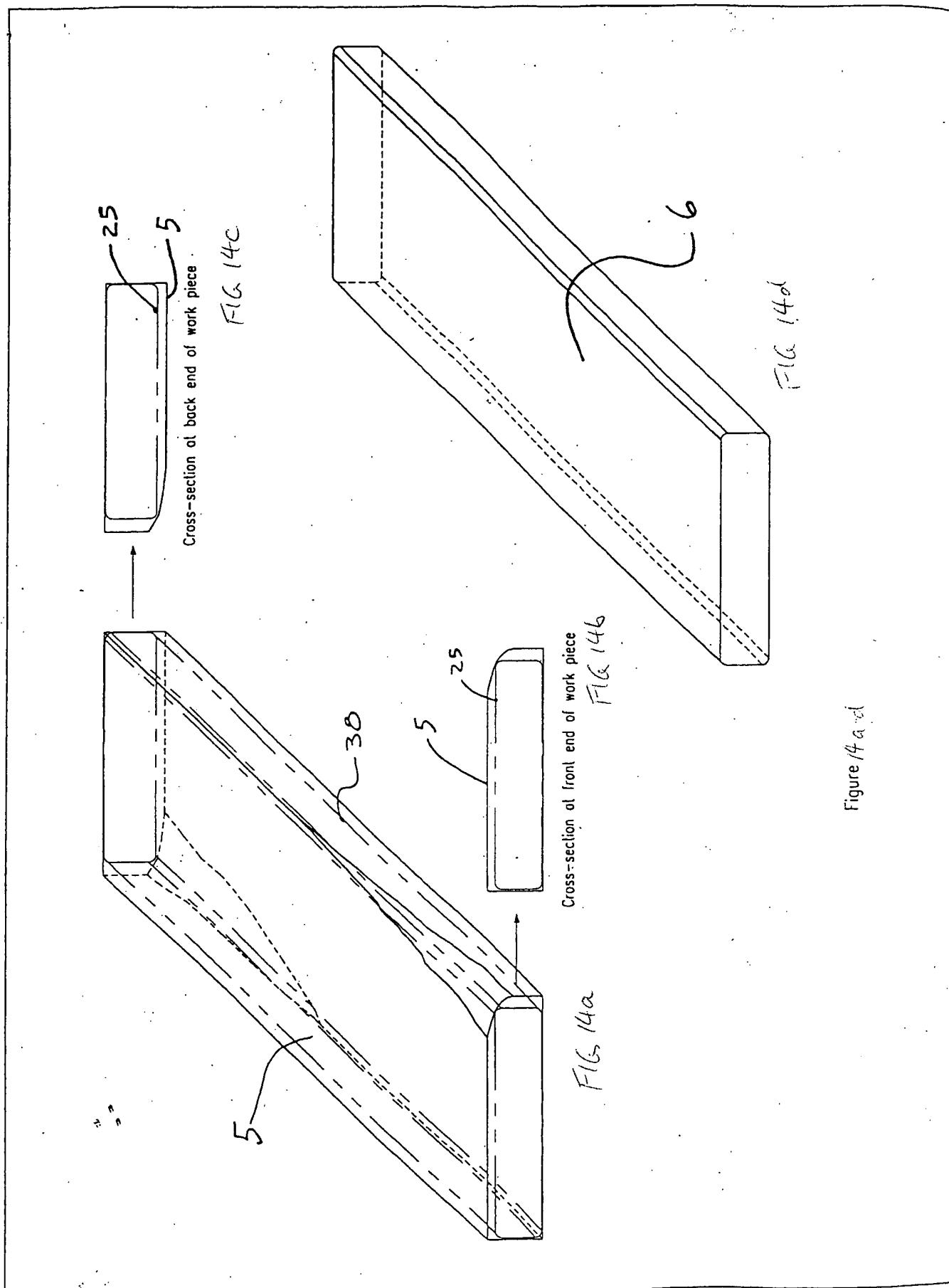
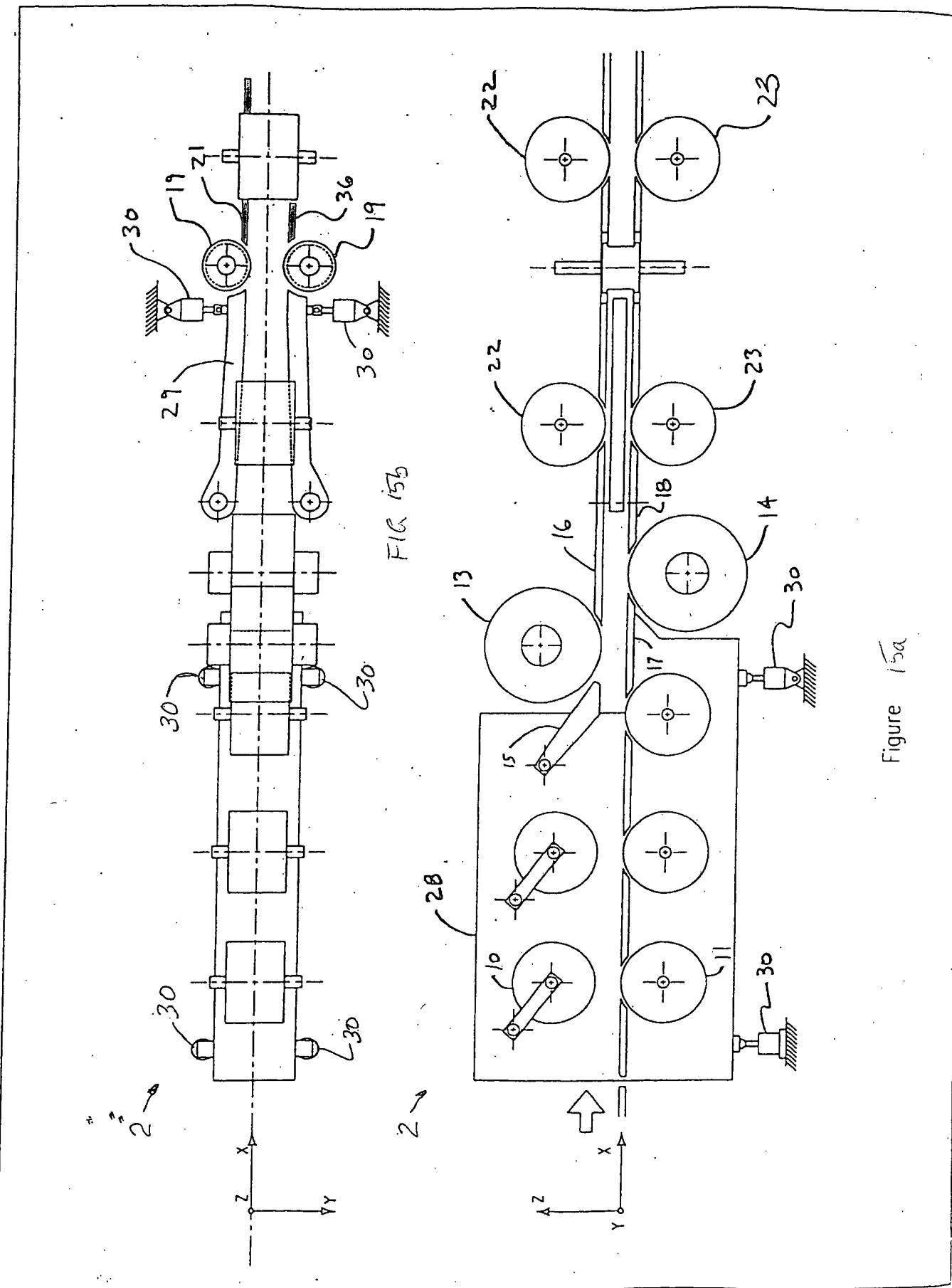
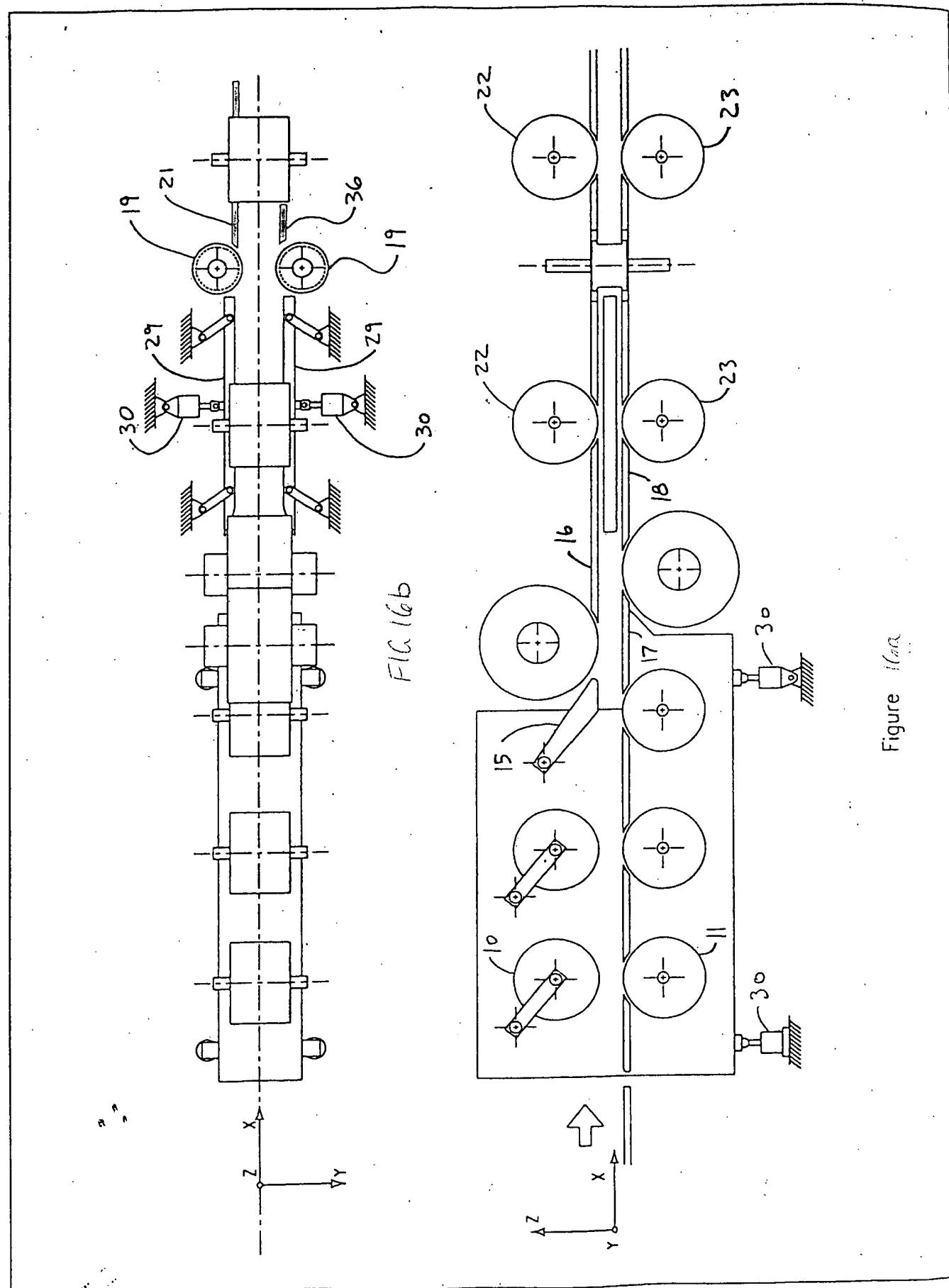


Figure 14a-*e*





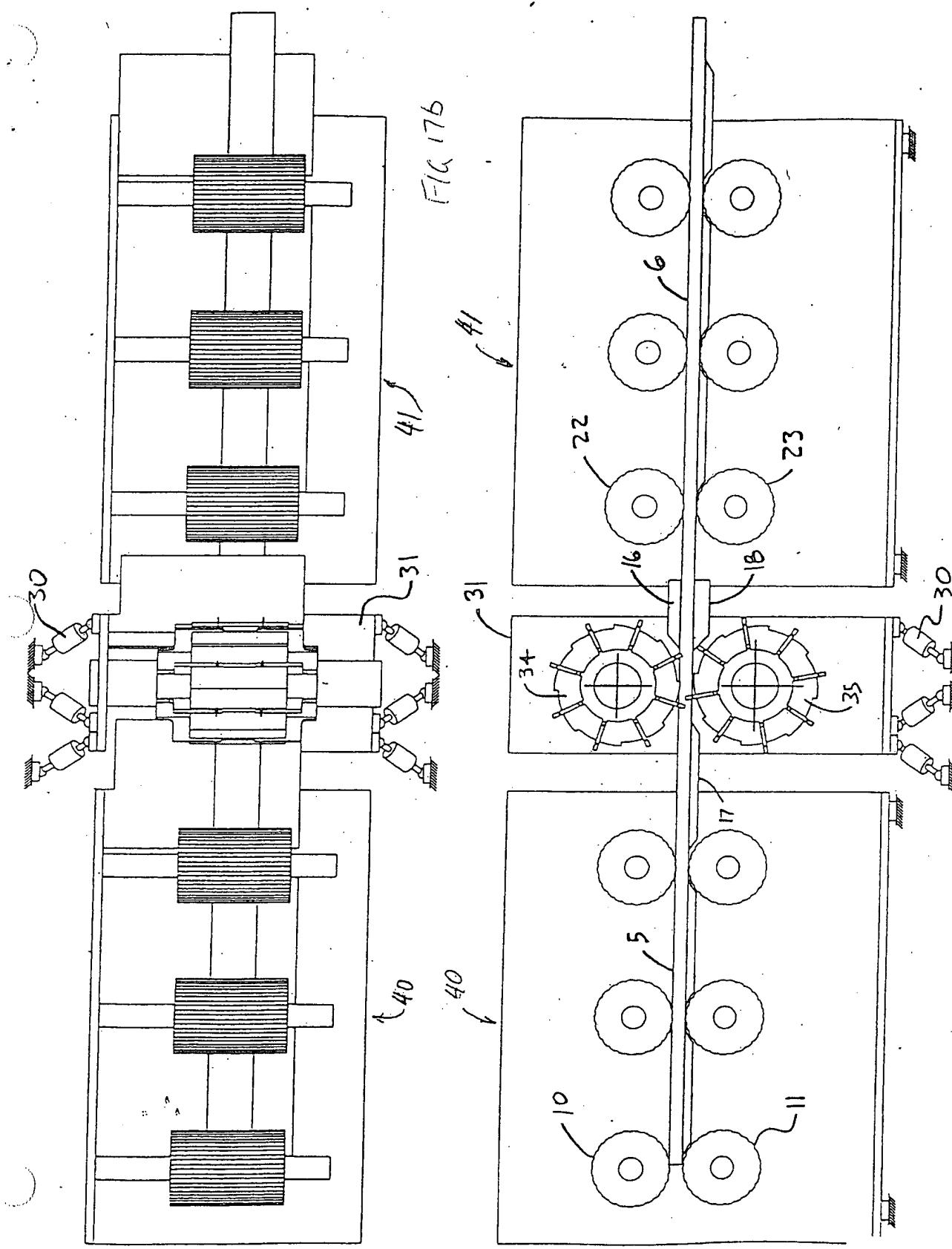


Figure 17a

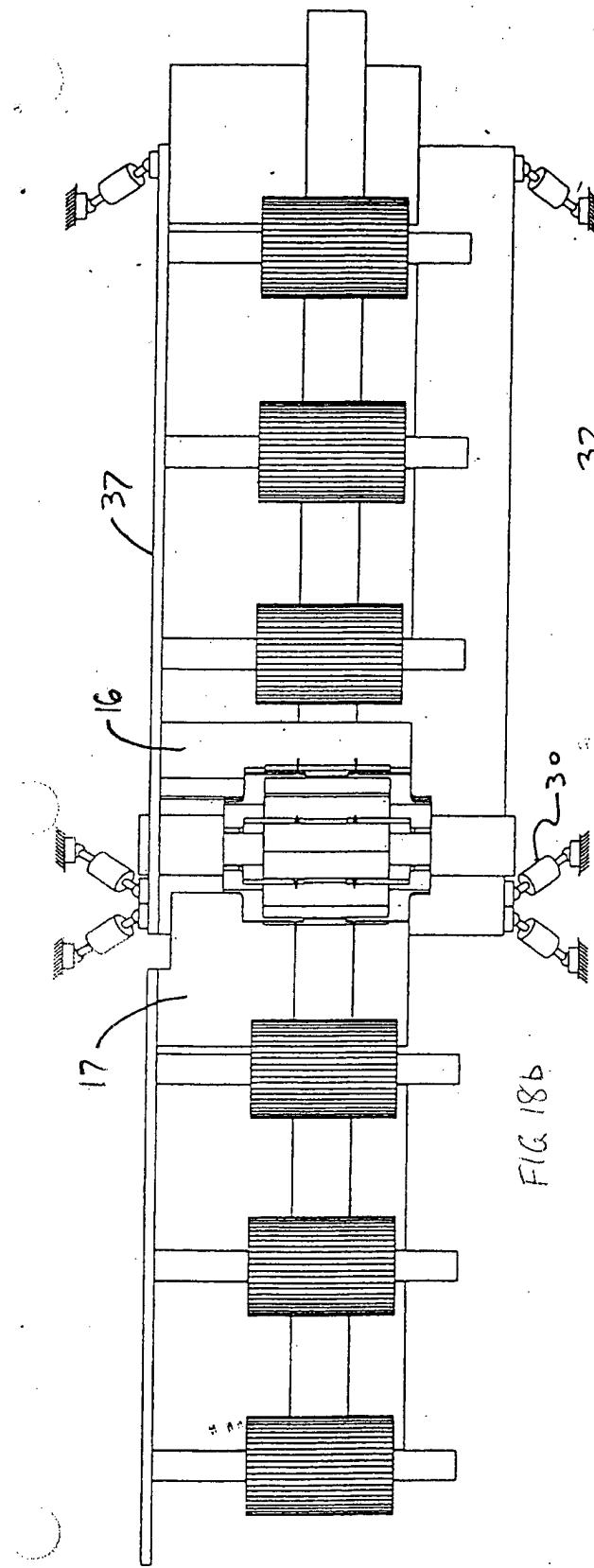


FIG 18b

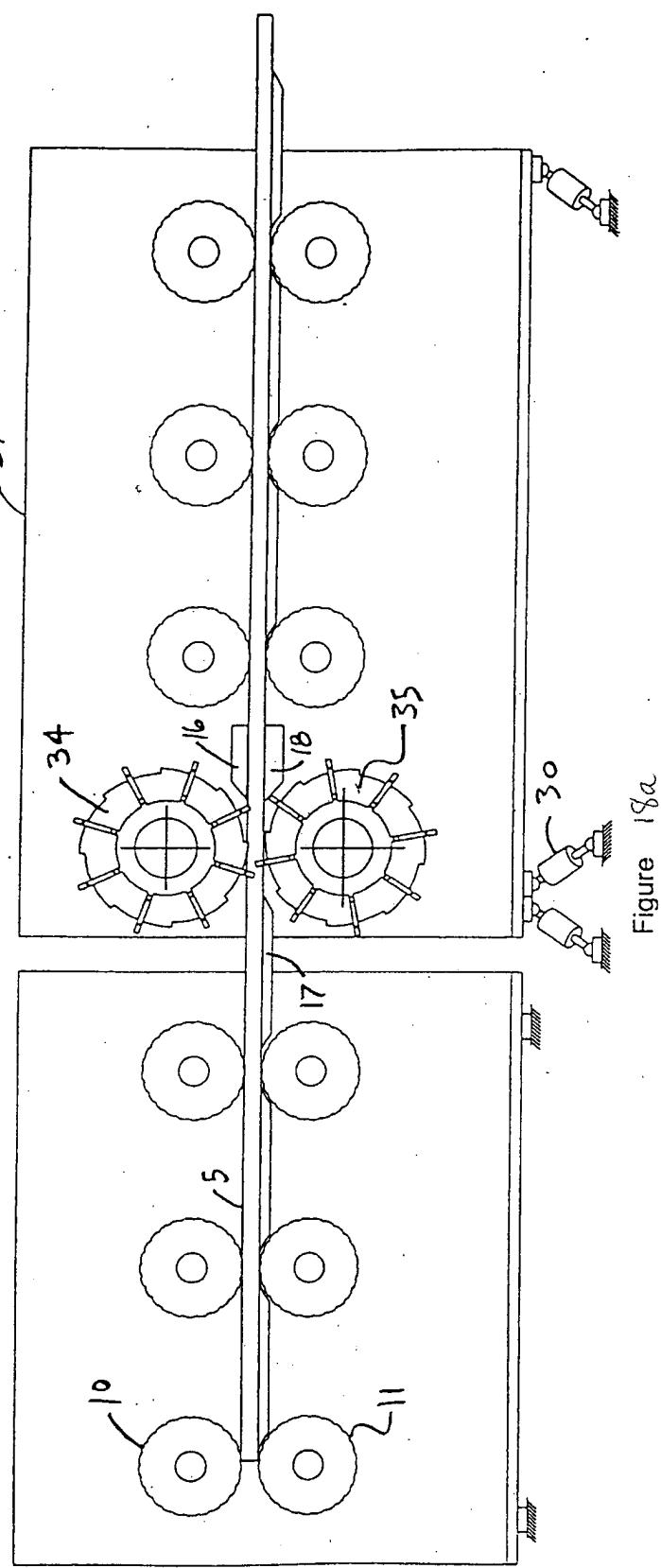


Figure 18a

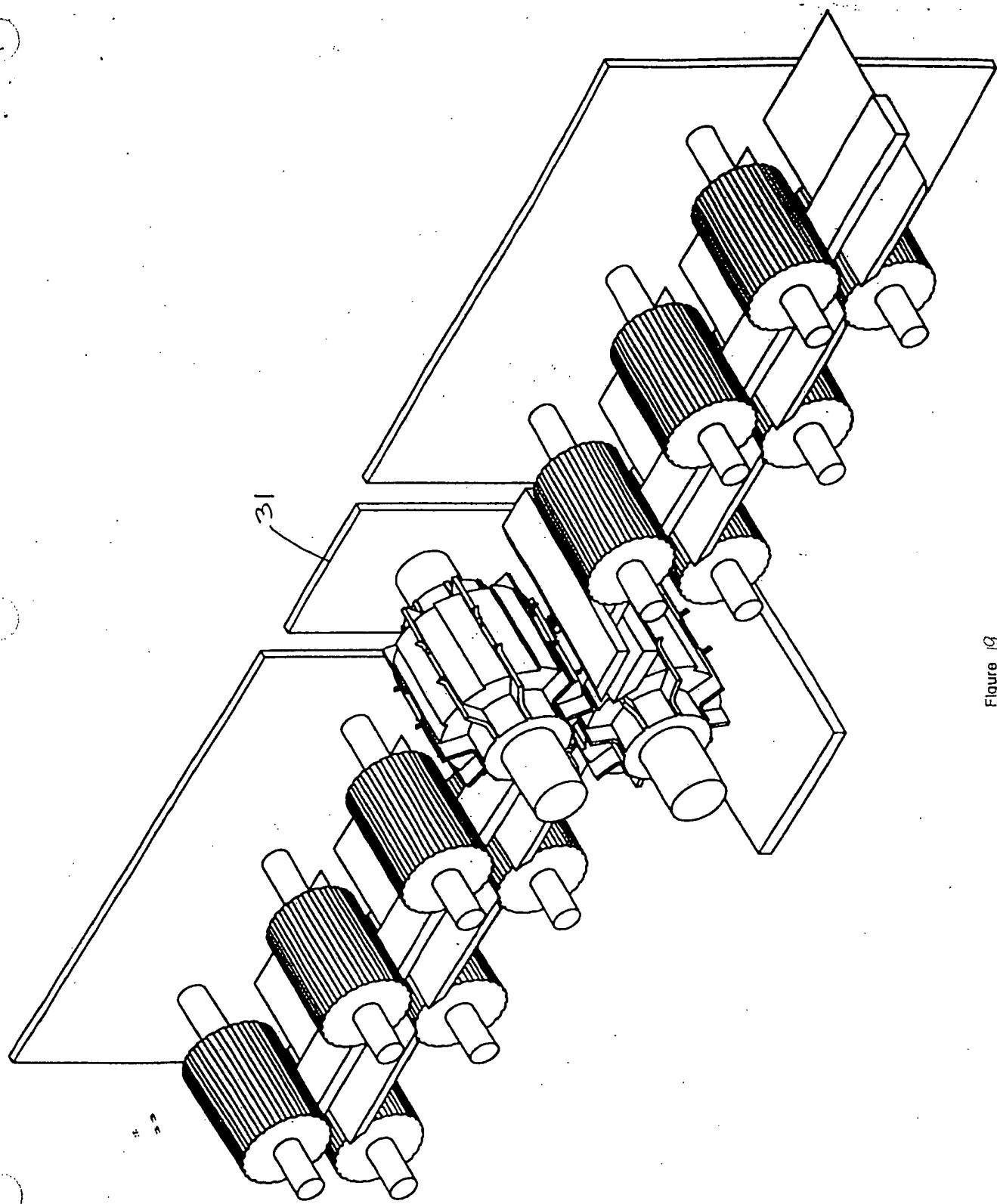


Figure 19

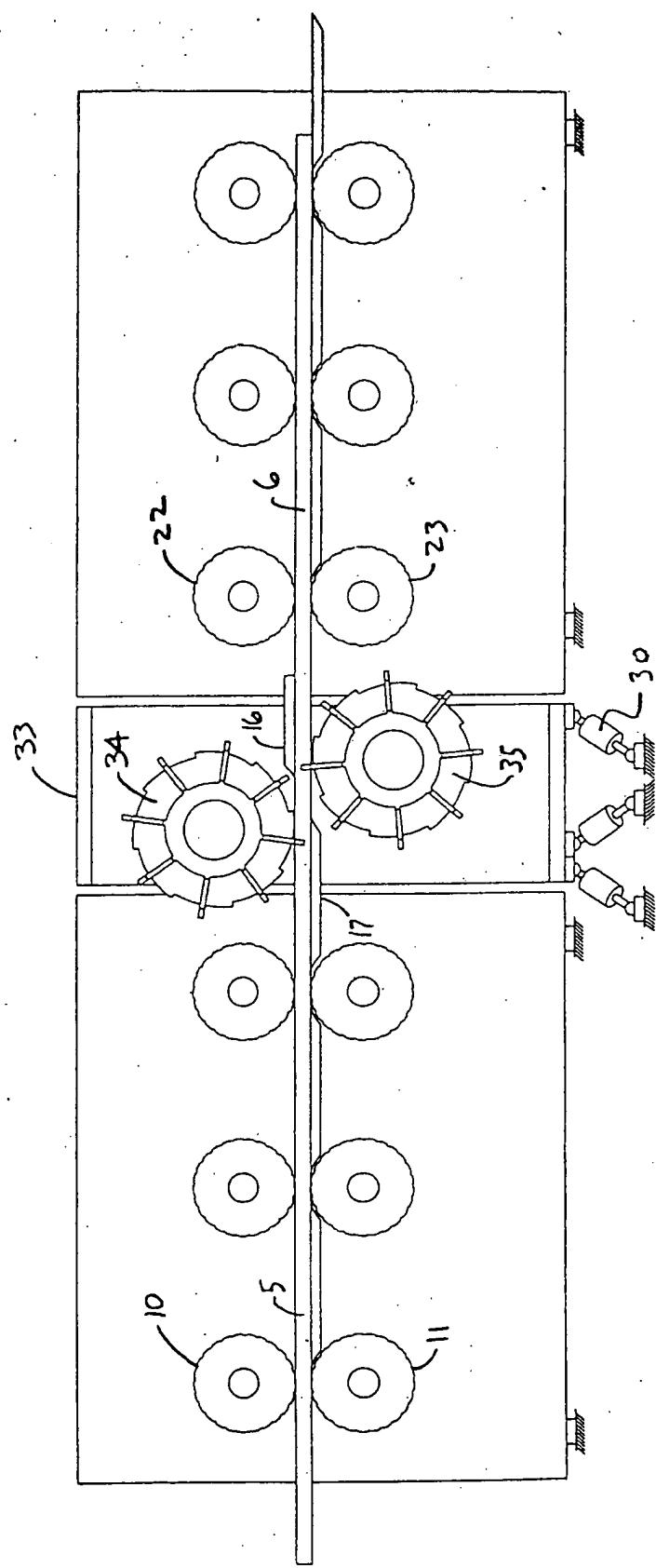


Figure 20

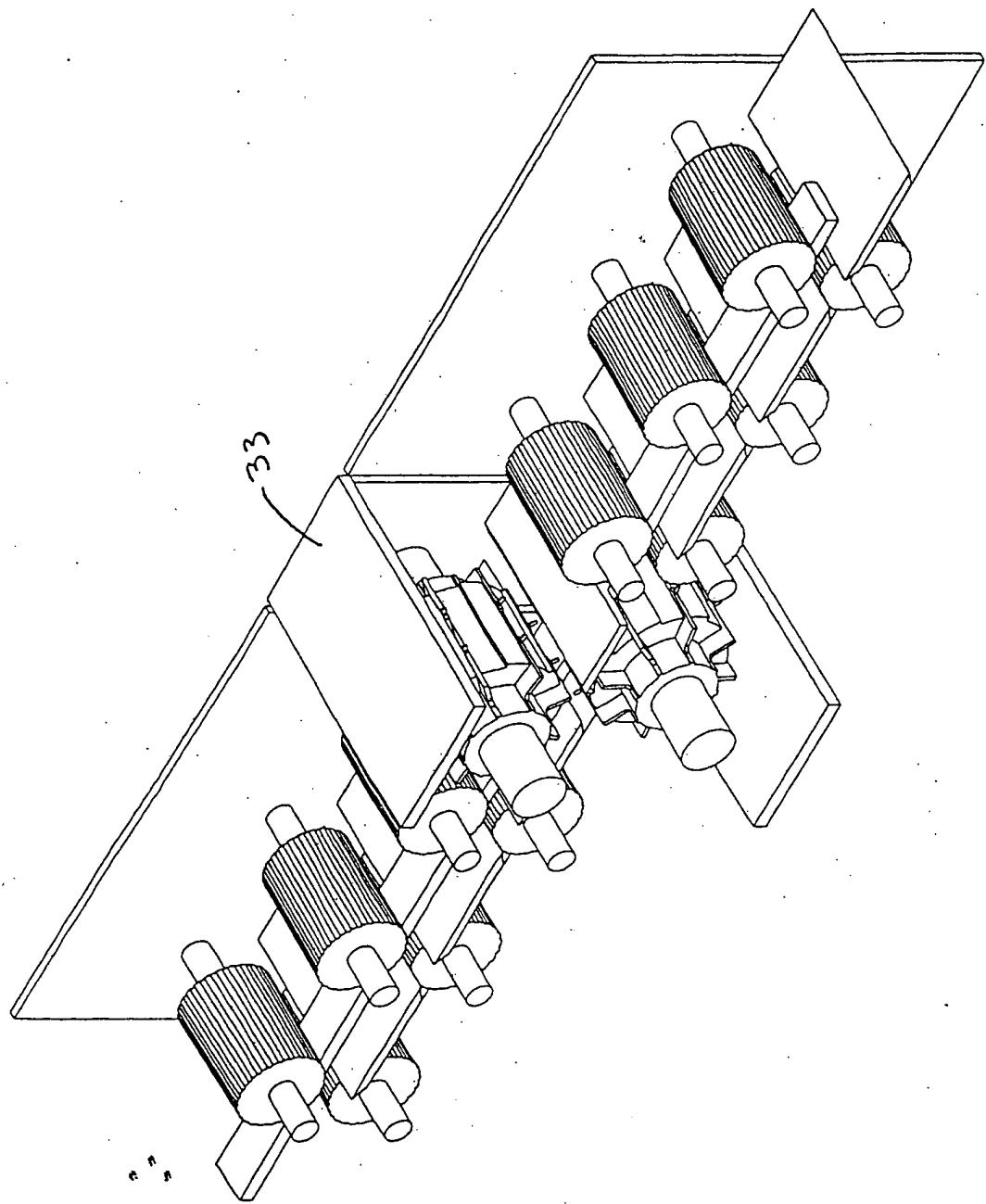


Figure 21

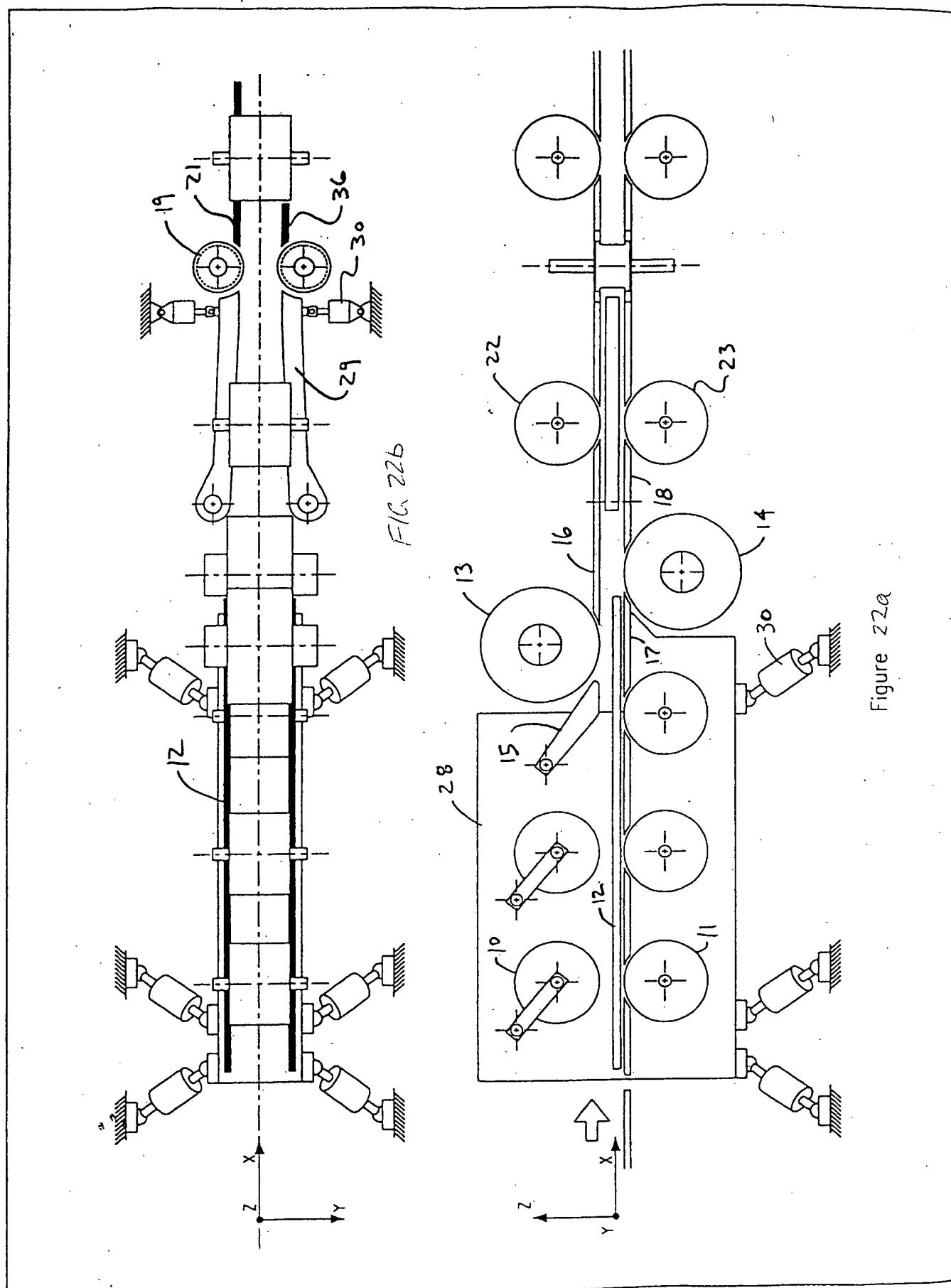


Figure 22a

FIG. 22b

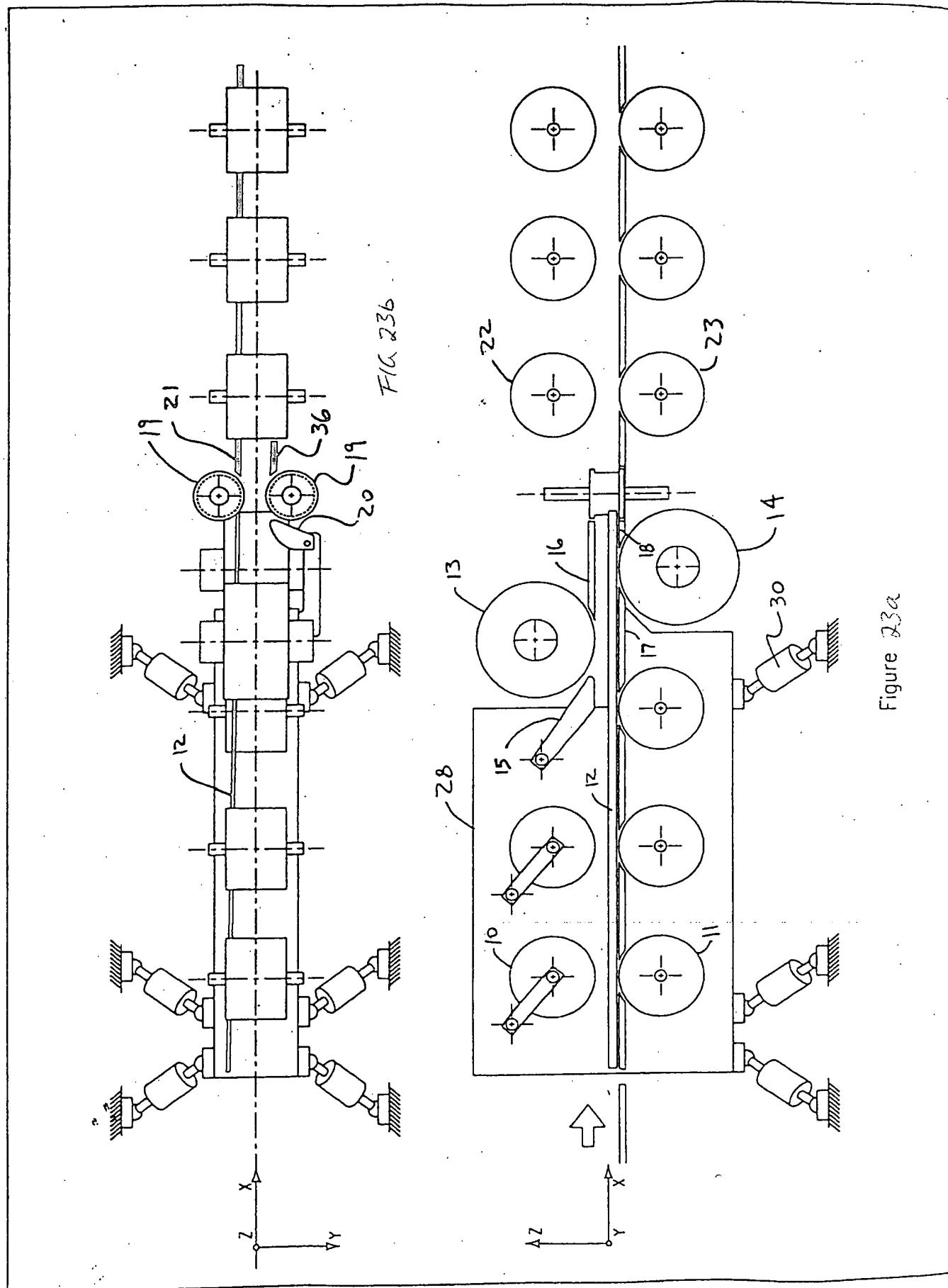


Figure 23a

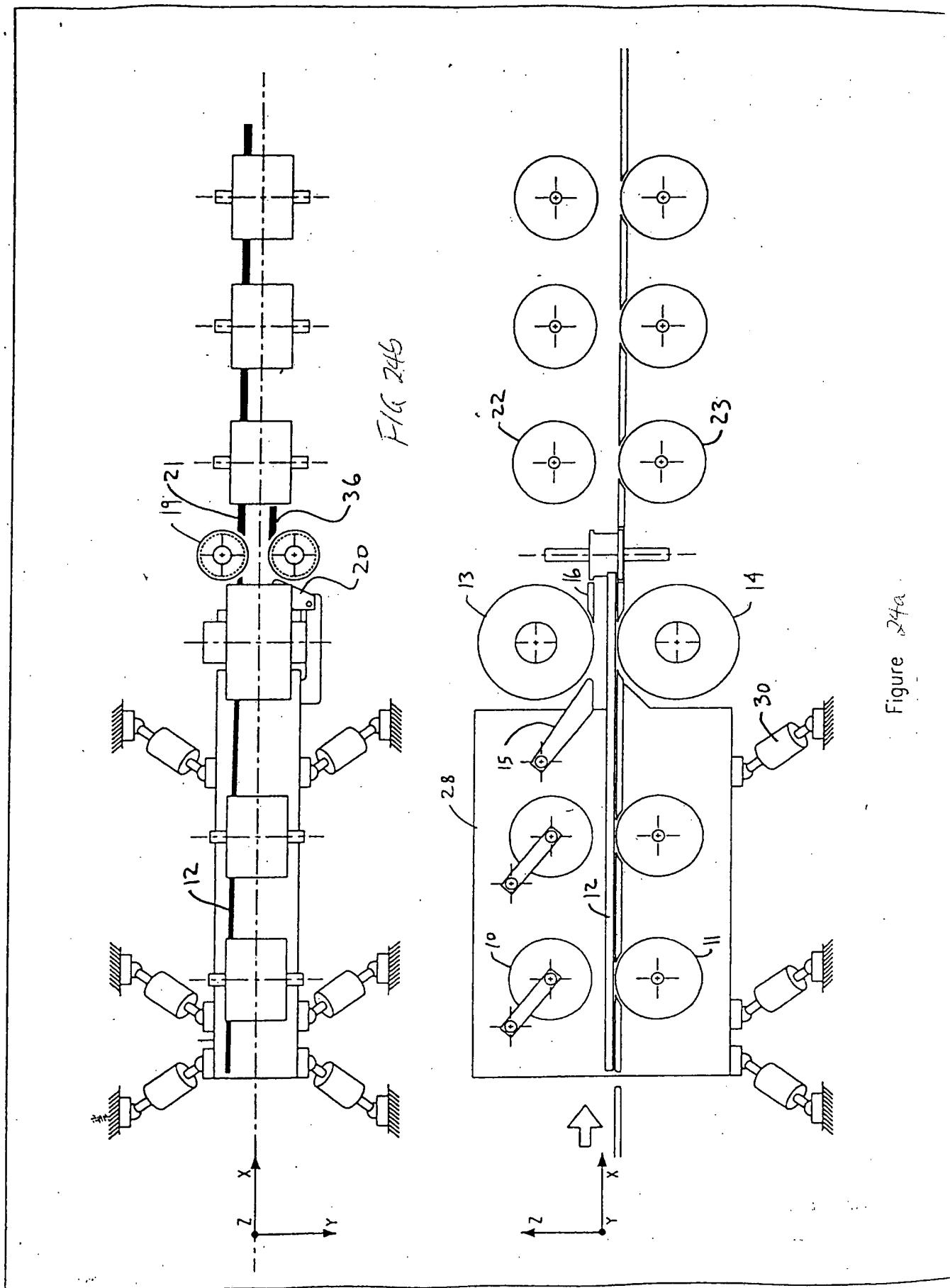


Figure 24a

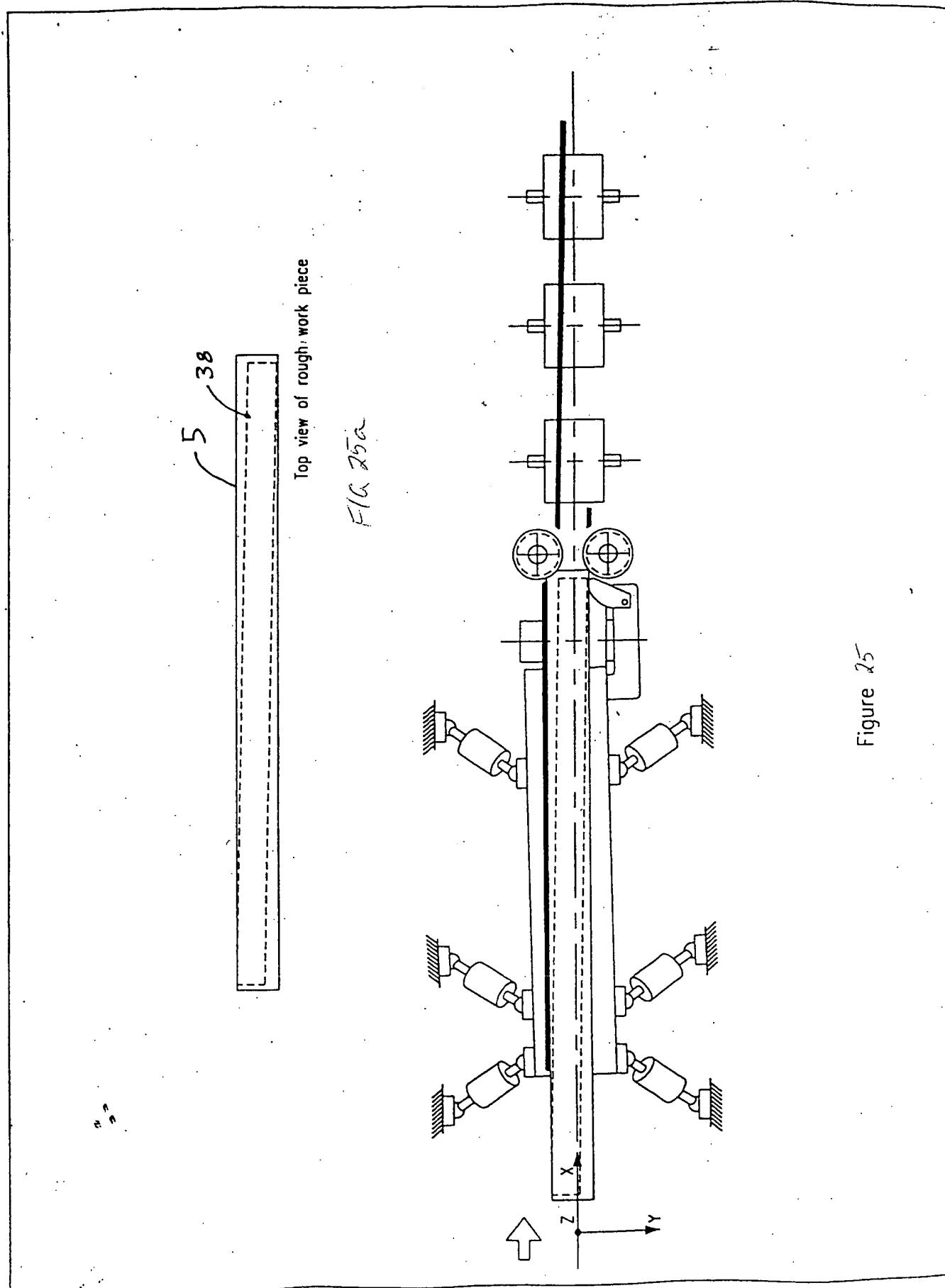


Figure 25

15

38

Side view of rough work piece

Fig 26a

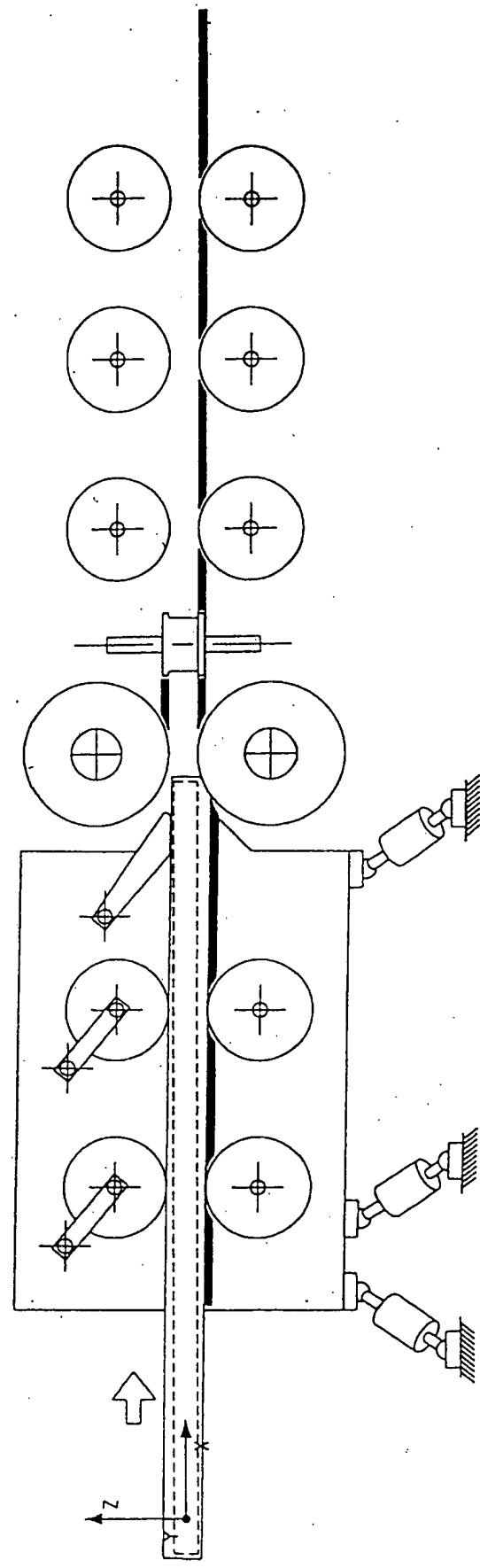


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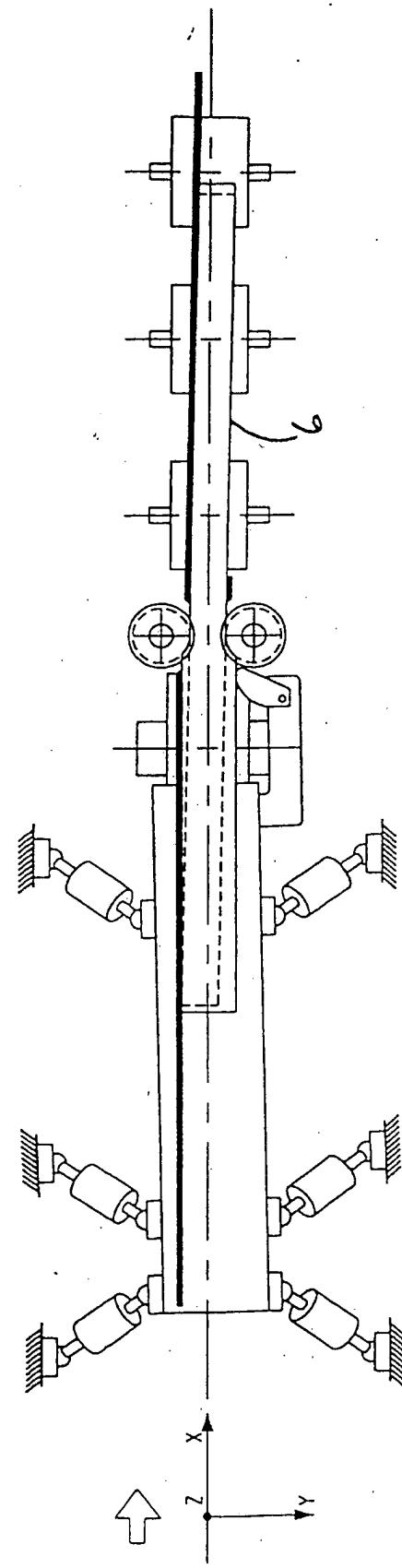


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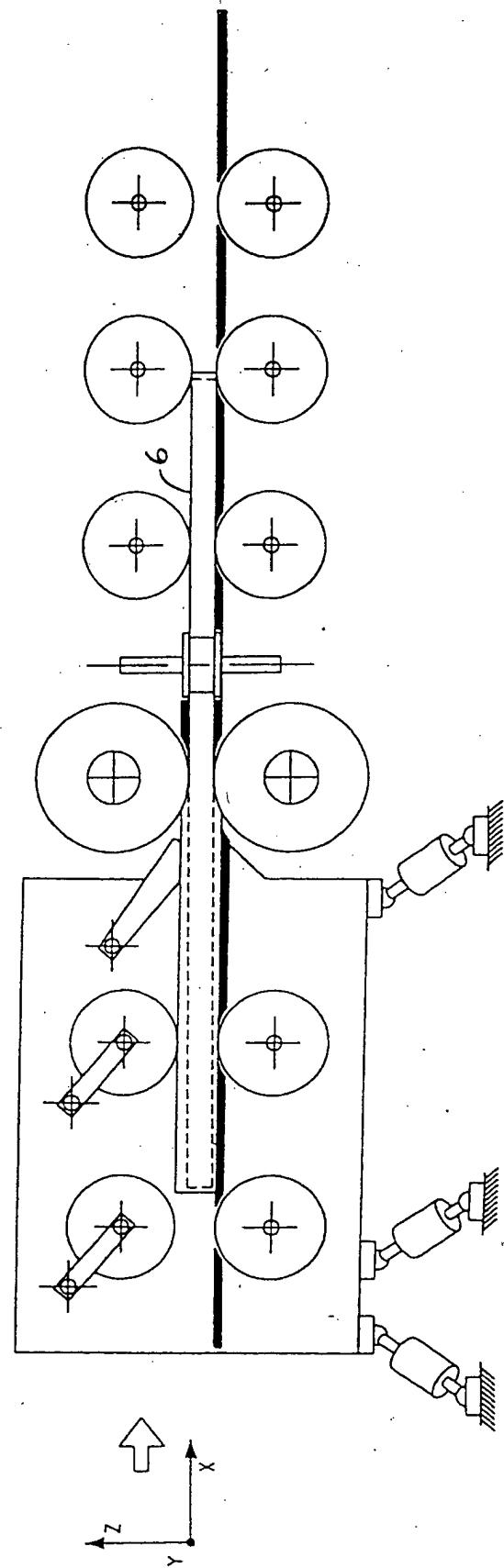


Figure 28

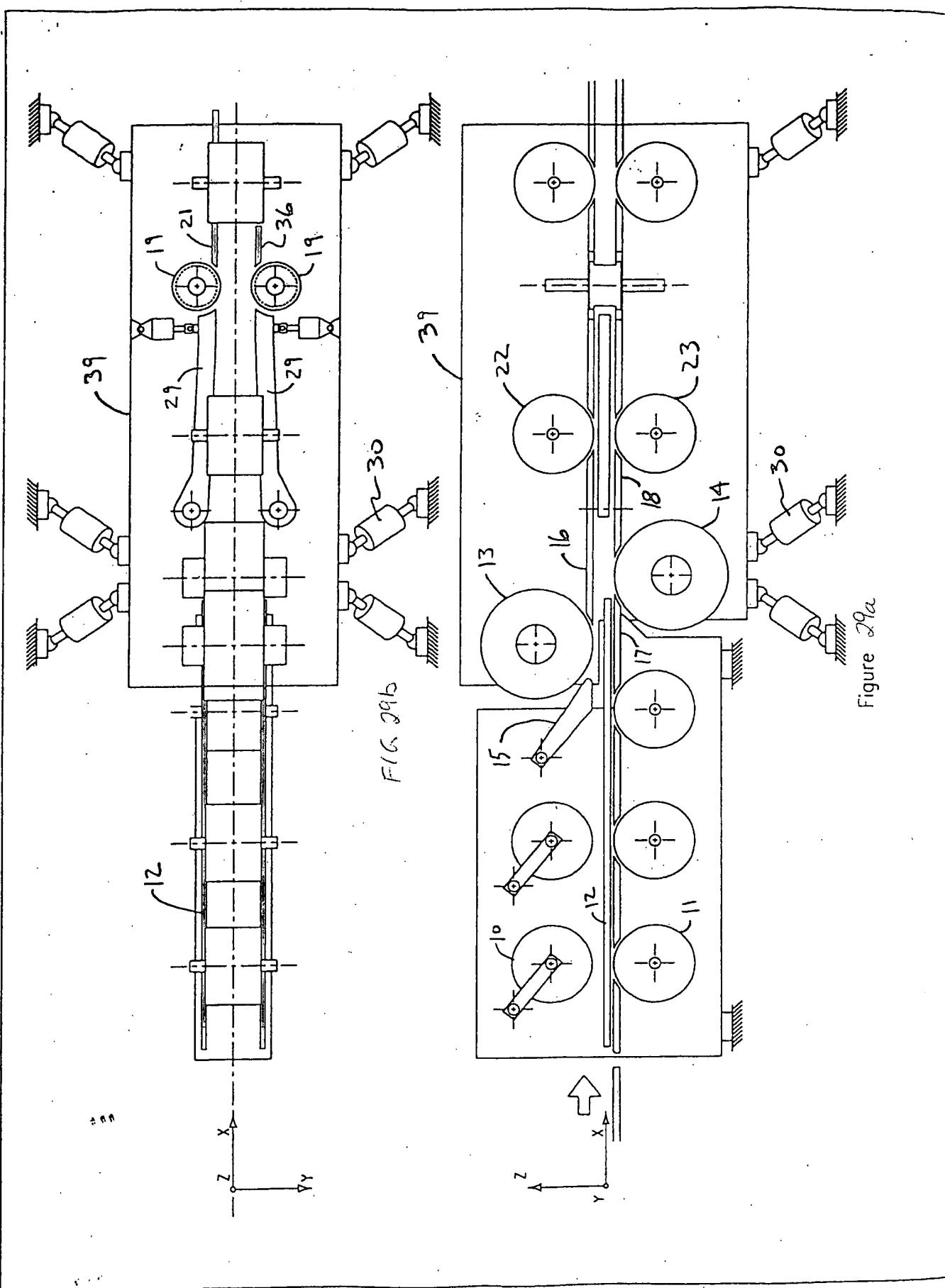


Figure 29a

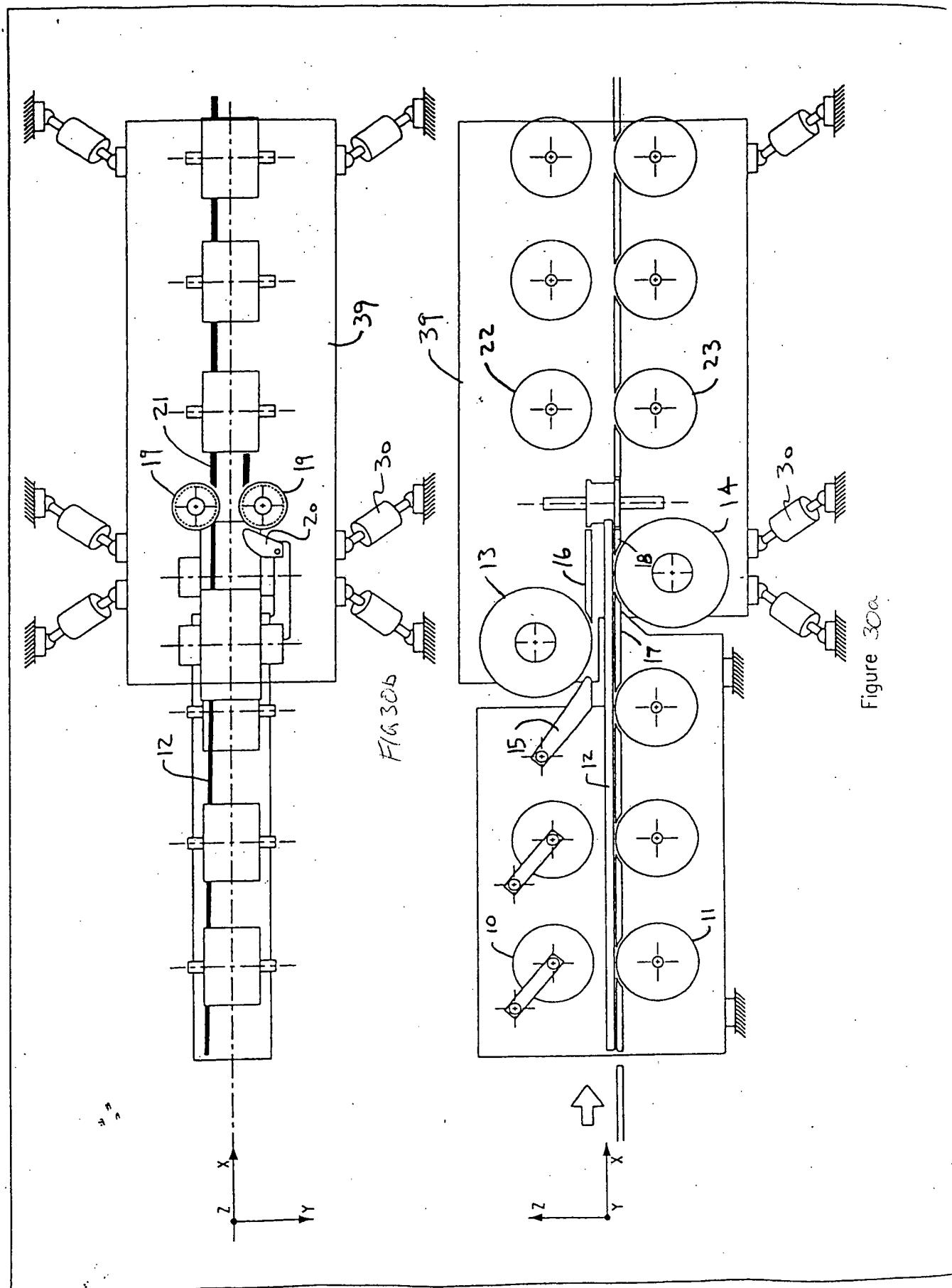


Figure 30a

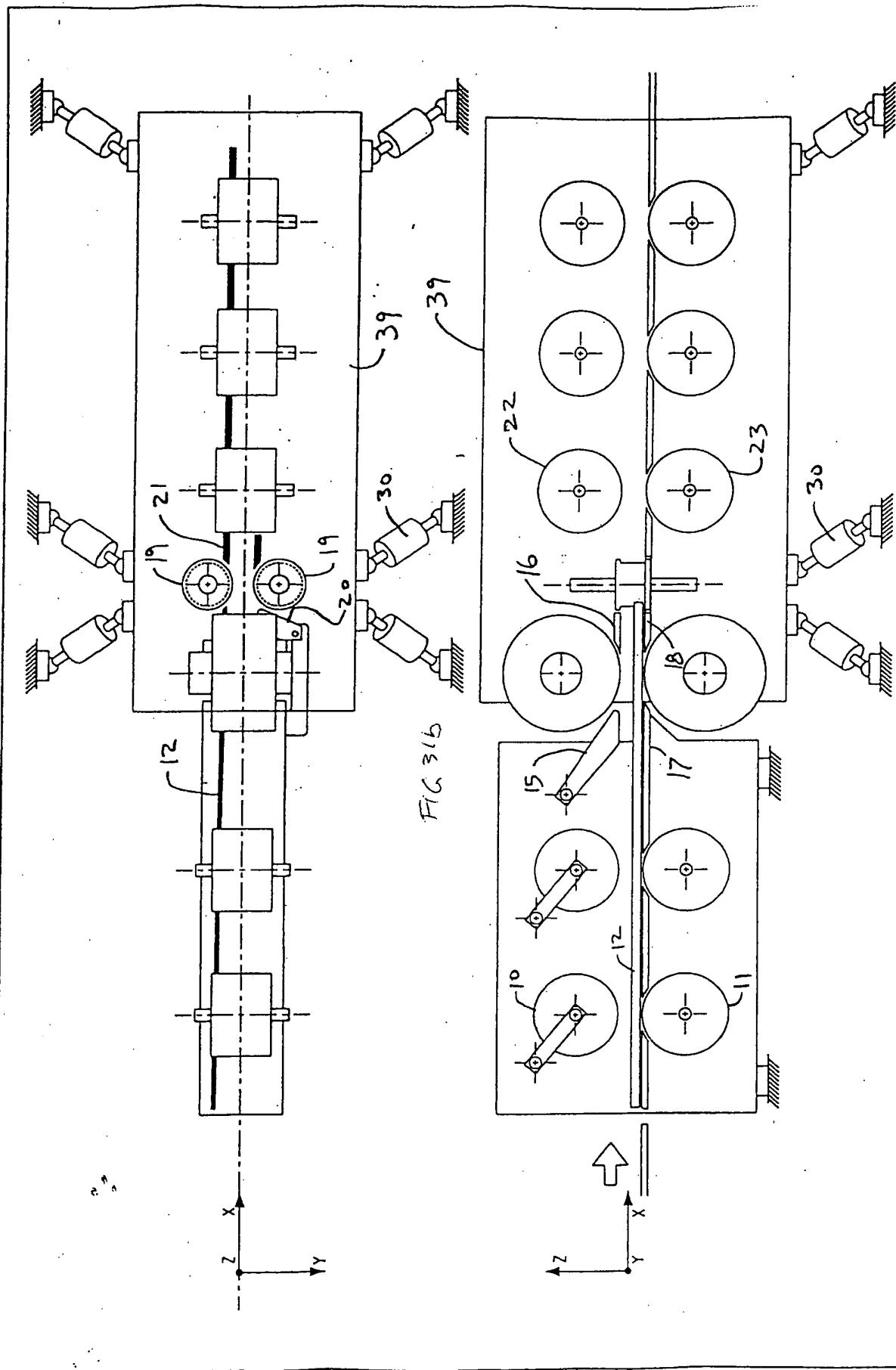


Figure 316

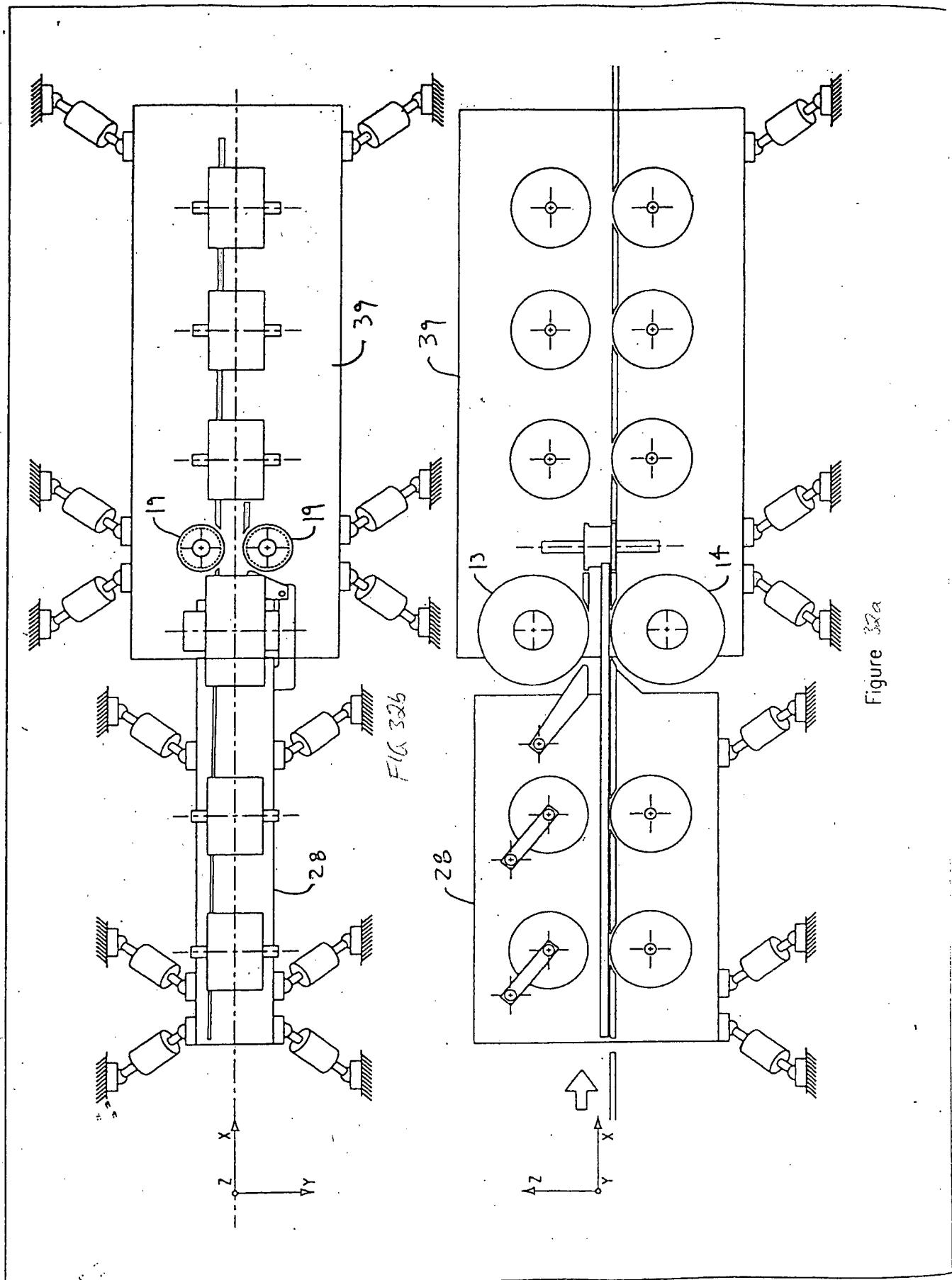


Figure 32a

